



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.7703

Job Sheet 170485-A



Part No: 647.7703

Job Qty: 20 ea

Part Name: Strut Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/16/18

Job Tracking No:

Due Date: 2/8/18

Created By: Linda Lacelle

Type: AOG

Description:

Note: DWG REV A2 IPP REV:A 15.01.07 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		2/8/18	0.00	0.00	Start Up Large Fab-1		OYC 18/04/26
110	Packaging	20 pcs		2/8/18	0.00	0.00	Packaging1		OYC 18/07/26
120	Large Fab	20 pcs		2/8/18	0.00	7.91	Large Fab 4		OYC 18/04/26
130	QC	20 pcs		2/8/18	0.00	0.00	QC9		PD 18-04-27
140	QC	20 pcs		2/8/18	0.00	0.00	QC5		PD 18-04-27
150	Outsource	20 pcs		2/8/18			GRO002-VC	10	CT 18-4-27
160	Packaging	20 pcs		2/8/18	0.00	0.00	Packaging2		AT 18/05/07
170	QC	20 pcs		2/8/18	0.00	0.00	QC5		38
180	SprayPaint	20 pcs		2/8/18	0.00	1.14	Spray Paint		18/05/2018
190	QC	20 pcs		2/8/18	0.00	0.00	QC14		MAY 11 2018
200	Packaging	20 pcs		2/8/18	0.00	0.00	Packaging3-1		COCK 114 MAY 11 2018
210	QC21-SA	20 Ea		2/8/18	0.00	0.00	QC21		MAY 11 2018

Part Op 120 - 1- ASSEMBLE AND WELD AS PER DWG ***IMPORTANT DIMENSION IS 8.35" ***

Descriptions: 150 - Issue P/O : 039737 Group Altech CAD PLATE IAW QQ-P-416F CLASS I TYPE II note: cad plate should not be too thick around tread

180 - PRIOR TO PRIME MASK THREAD AND PRIME AS PER DWG 138408

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
647.7712	Strut Tube	20 Ea (1 ea)	90-Start up Operation	
647.7713	Strut Thread	20 Ea (1 ea)	90-Start up Operation	
647.7714	Strut Tube	20 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	647.7712	20	60	0
	647.7713	20	59	0
	647.7714	20	33	0

DARI
AEROSPACE

A2

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S065469



Part: 647.7703

Job No: 170485-A

Serial No/Batch: S065469

Revision:

Inspector:

Date: 04/26/18

NOTES:

- 647.7701

647.7703

647.7702

UNINCORPORATED ECN(s)

05/10, 05397

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
	LAST PROTOTYPE REVISION PRO		N/C
N/C	RECALL RELEASE	12/02/09	P. BRAVO
A	INCORPORATED ECH D4741	1/21/14	P. BRAVO

1		5	647.7714	STRUT TUBE		
1	1	4	647.7713	STRUT THREAD		
1	1	3	647.7712	STRUT TUBE		
	1	2	647.7711	STRUT TUBE		
	1	1	647.7710	STRUT TUBE		
			647.7703	STRUT ASSY		
			647.7702	STRUT ASSY		
			647.7701	STRUT ASSY		
7703	7702	7701	FIND #	PART #	DESCRIPTION	SPEC.
QTY			PARTS LIST			
NEXT ASSY (S)			APICAL INDUSTRIES			
647.7300			2608 75MP1 F HEIGHTS DR.			
646.4000			OCEANSIDE, CA. 92056 3512 (760)/24 5300			
			STRUT ASSY			
DRAWN DATE: 11/03/09 DRAWN BY: J. JACKSON CHECKED BY: J. JACKSON DESIGNED APPROVAL: 11/03/09 DESIGNED BY: J. JACKSON			REV. A 07/07/05 SCALE: NONE		DWG. NO. 647.7700	
ENHANCED DIMENSION SPECIFIED DIMENSIONS ARE IN INCHES DIMENSIONS ARE: 2 PLACES DECIMALS 3 PLACES DECIMALS: 0.005 4 PLACES DECIMALS: 0.0005			REV. A 07/07/05 SCALE: NONE		SHEET 1 OF 2	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039737**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO039737
PO Date: 4/27/18
Due Date: 5/4/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula
Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	170485-A	647.7703	Strut Assembly Issue P/O Group Altech CAD PLATE IAW QQ-P-416F CLASS I TYPE II note: cad plate should not be too thick around tread	Firmed	5/4/18	20 pcs	0 pcs	20 pcs	\$14.75/pcs	\$295.00
2	176387	RBT18649-7	Main Rotor Hub Work Aid Item #7 -Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	5/4/18	5 pcs	0 pcs	5 pcs	\$6.33333/pcs	\$31.67
3	176378	RBT18649-19-2	Plate -Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	5/4/18	5 pcs	0 pcs	5 pcs	\$6.33333/pcs	\$31.67
4	176374	RBT18649-19-1	Base -Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	5/4/18	5 pcs	0 pcs	5 pcs	\$6.33333/pcs	\$31.67
Grand Total:										\$390.00



Certificat de Conformité / Certificate of Compliance

(008835-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

008835 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
03-May-2018		Aman		039737				
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	647.7703 Rev.	647.7703 01 -CAD YELLOW 0.0005 THICK CAD PLATE IAW QQ-P-416F CLASS I TYPEII CAD PLATE SHOULD NOT BE TOO THICK AROUND TREAD MATERIAL STEEL	CADMIUM CH	20	20	0	0	0
2	RBT18649-7 Rev.	RBT18649-7 01 -ANO-BLACK [ANODIZE BLACK] MIL-A-8625F TYPE 2 CLASS 2 WATER SEALANT	ANODIZE CH	5	5	0	0	0
3	RBT18649-19-2 Rev.	RBT18649-19-2 01 -ANO-BLACK [ANODIZE BLACK] MIL-A-8625F TYPE 2 CLASS 2 WATER SEALANT	ANODIZE CH	5	5	0	0	0
4	RBT18649-19-1 Rev.	RBT18649-19-1 01 -ANO-BLACK [ANODIZE BLACK] MIL-A-8625F TYPE 2 CLASS 2 WATER SEALANT	ANODIZE CH	5	5	0	0	0

Notes Additionnelles / Additional Notes

2 box / 2 pce

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.